

*Incontro con le commisioni III e VI della citta'di Torino*

*Comune di Torino  
12 maggio 2023*

# Energy & Power



## What is energy

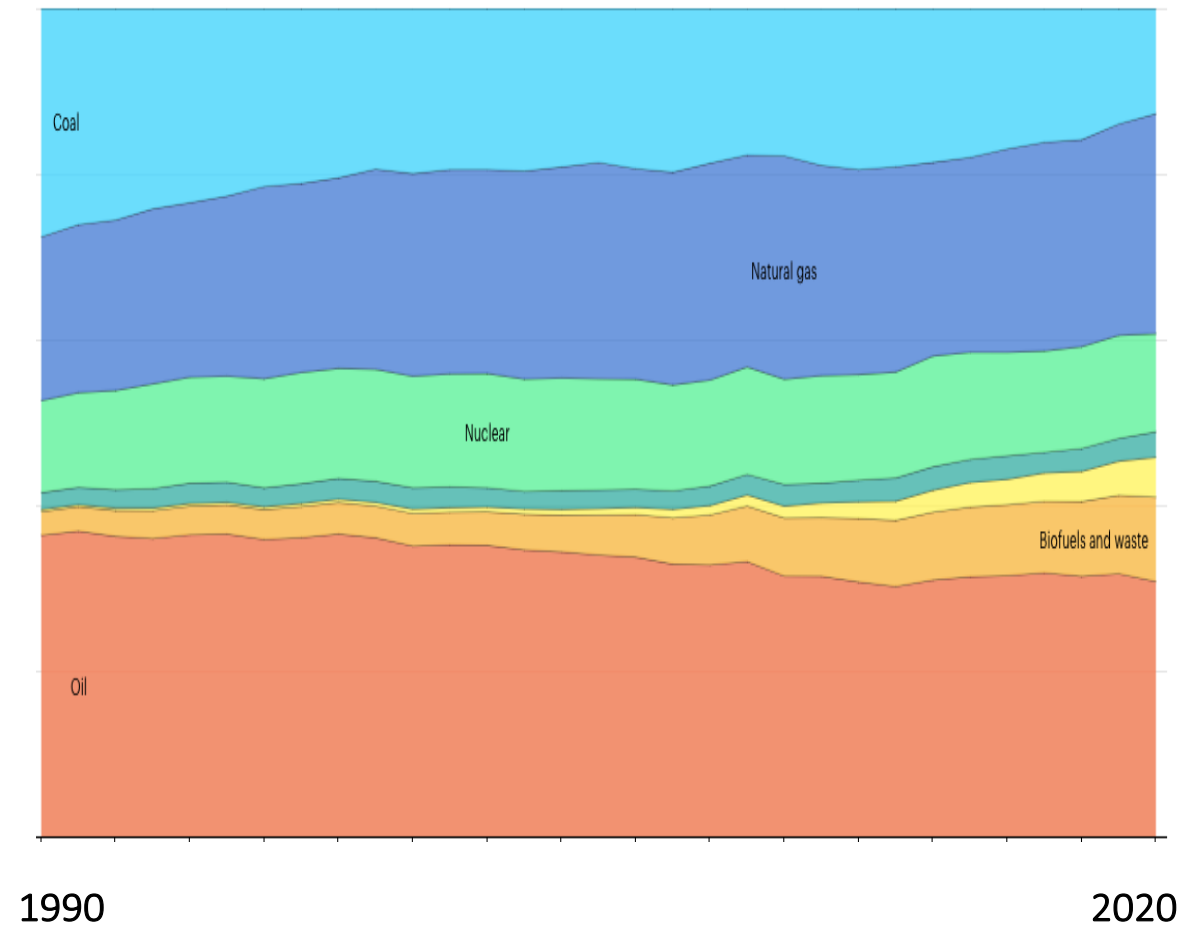
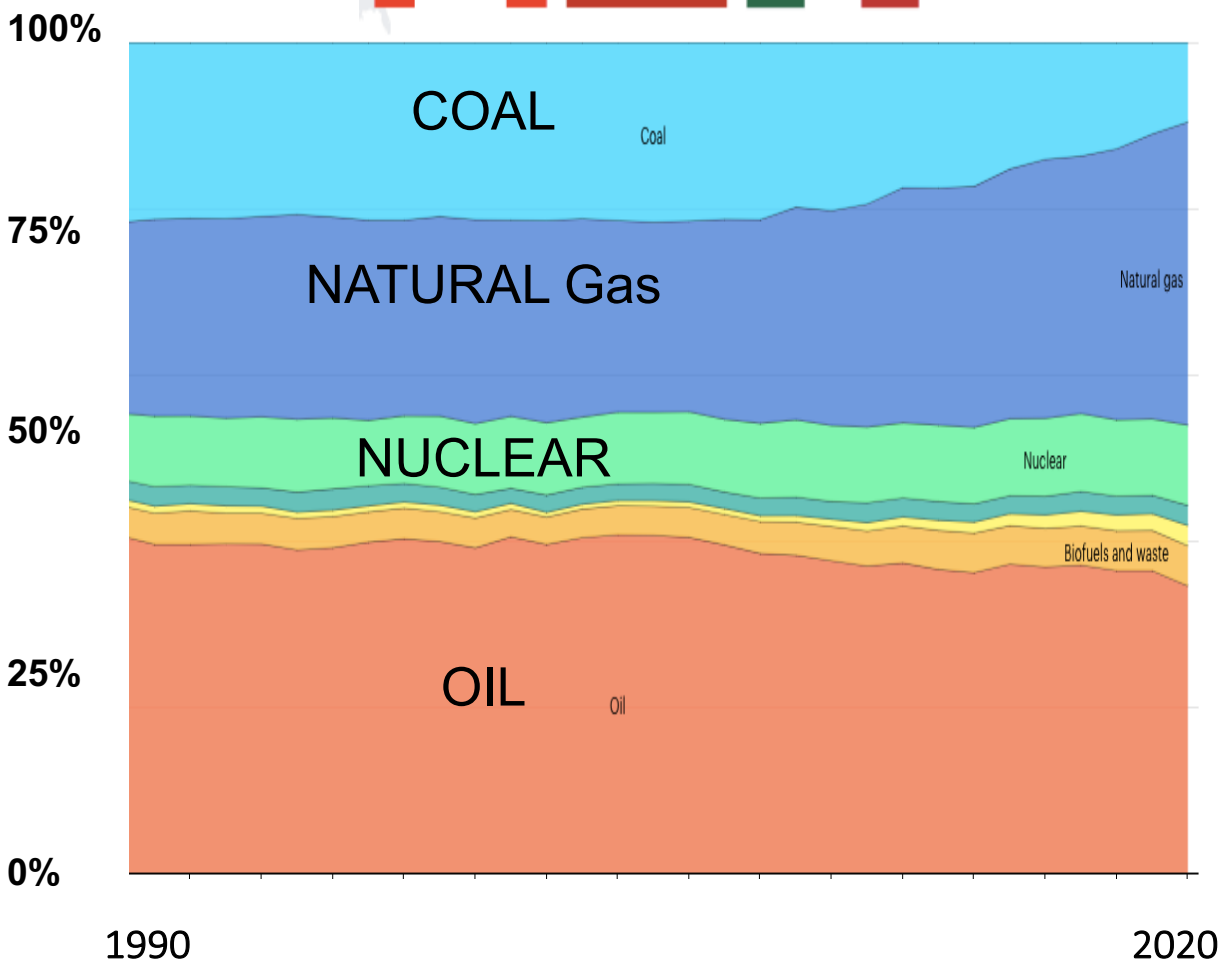
Energy is movement or the ability to move. Therefore, energy can neither be created nor utilized, but only converted to other forms. Nevertheless, for the sake of simplicity, terms such as energy source, energy generation and energy consumption are used.

## Difference between energy and power

Energy and power are two terms that are frequently used interchangeably, but this is their definition: The amount of energy per unit of time required to perform a task is measured as power.

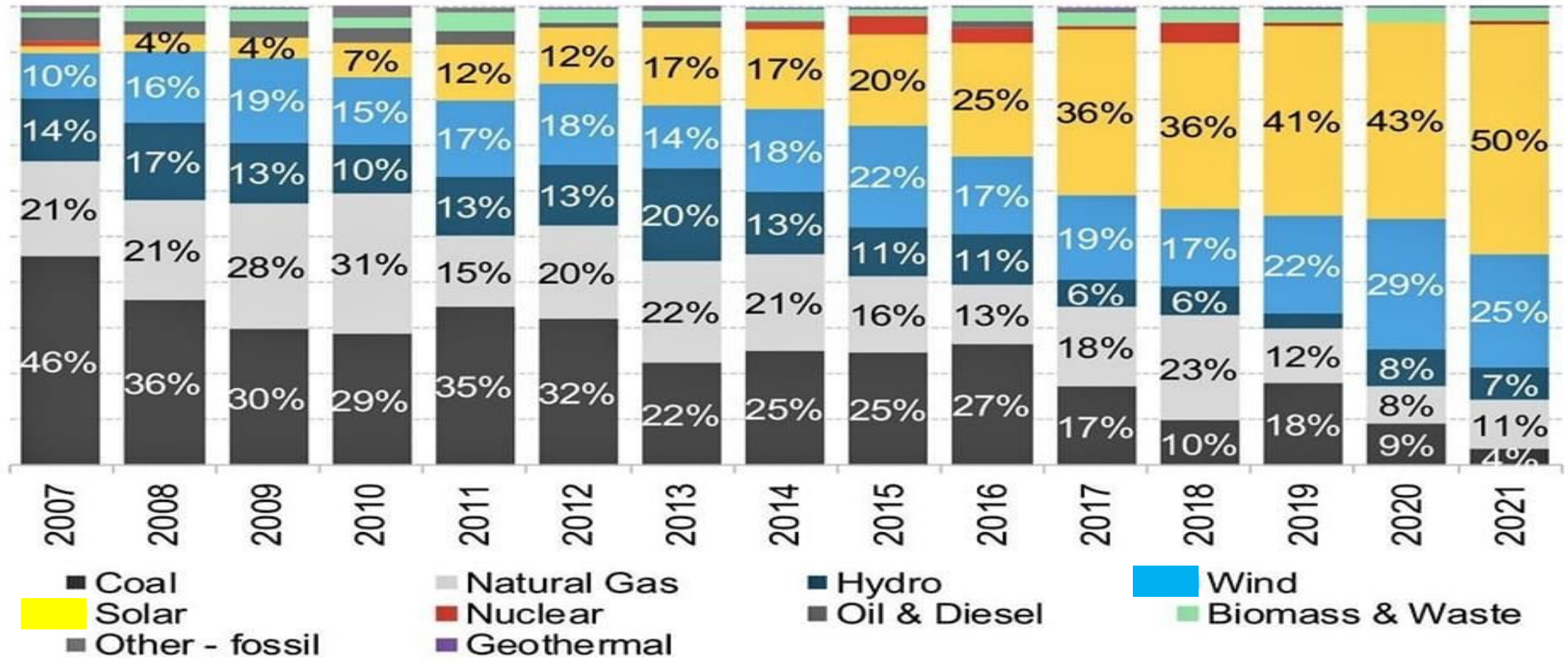


# Total Energy – by fuel NAR (Canada, Usa, Mexico) & EU



# Energy - New electric Power Plant – additions by tech

Share of global capacity additions by technology



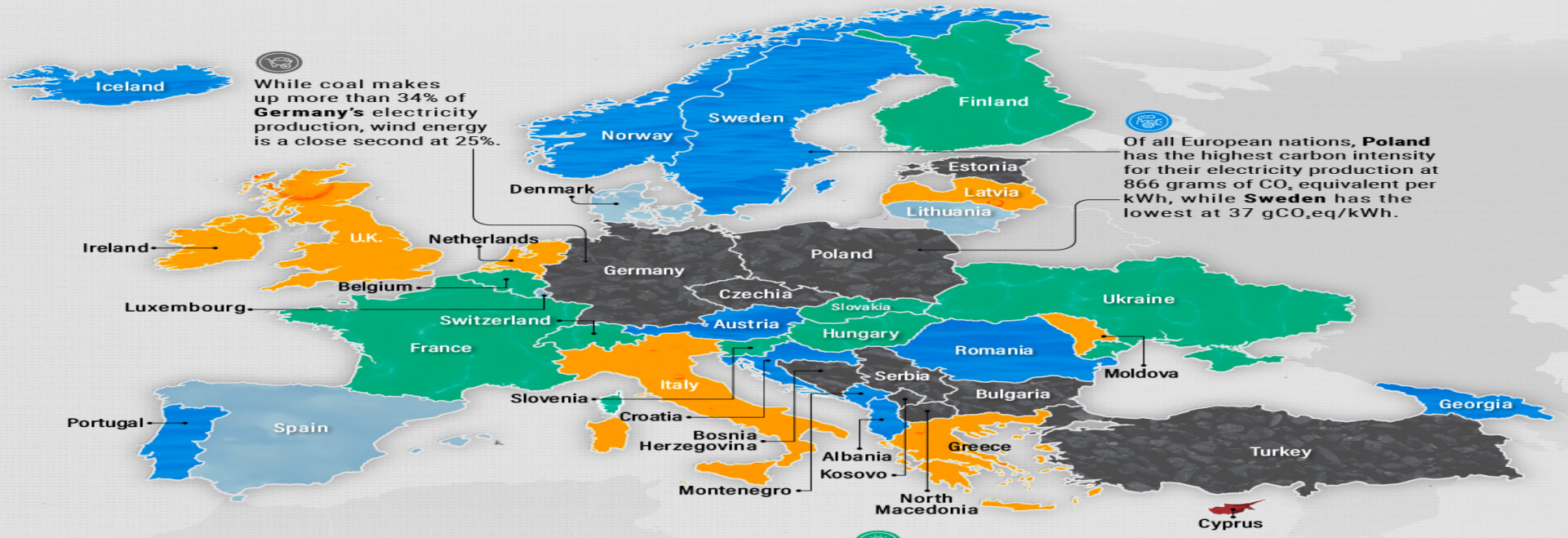
Source: BloombergNEF. Note: Share of global capacity additions excluding retirements.



# Energy – main source in EU



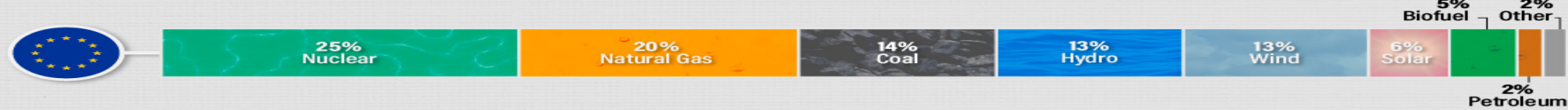
## EUROPE'S Biggest Sources of Electricity BY COUNTRY



While coal makes up more than 34% of Germany's electricity production, wind energy is a close second at 25%.

Of all European nations, Poland has the highest carbon intensity for their electricity production at 866 grams of CO<sub>2</sub> equivalent per kWh, while Sweden has the lowest at 37 gCO<sub>2</sub>/kWh.

### EU Electricity Generation by Source 2021

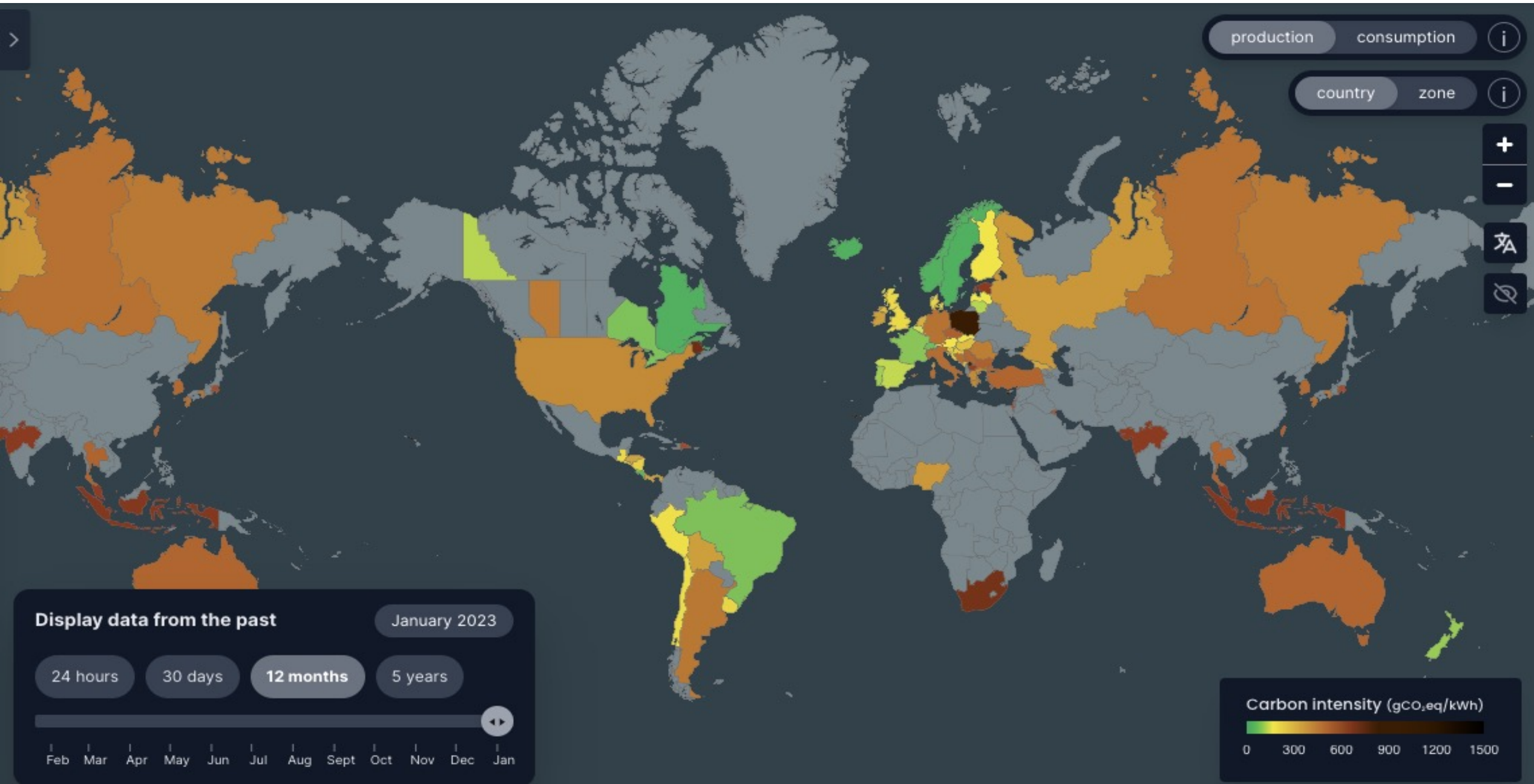


A decade ago, more than a quarter of Europe's electricity was produced using coal. Since then, solar and wind generation have doubled to replace declining coal use.

Source: Electricity Maps, IEA, BP Statistical Review of World Energy, Eurostat, Government of Iceland. This map shows the top source of electricity production averaged over the twelve months from November 2021 to November 2022 unless otherwise stated. Data for Georgia and Moldova is from a five year period (2017-2021).



# Emissions - view by country

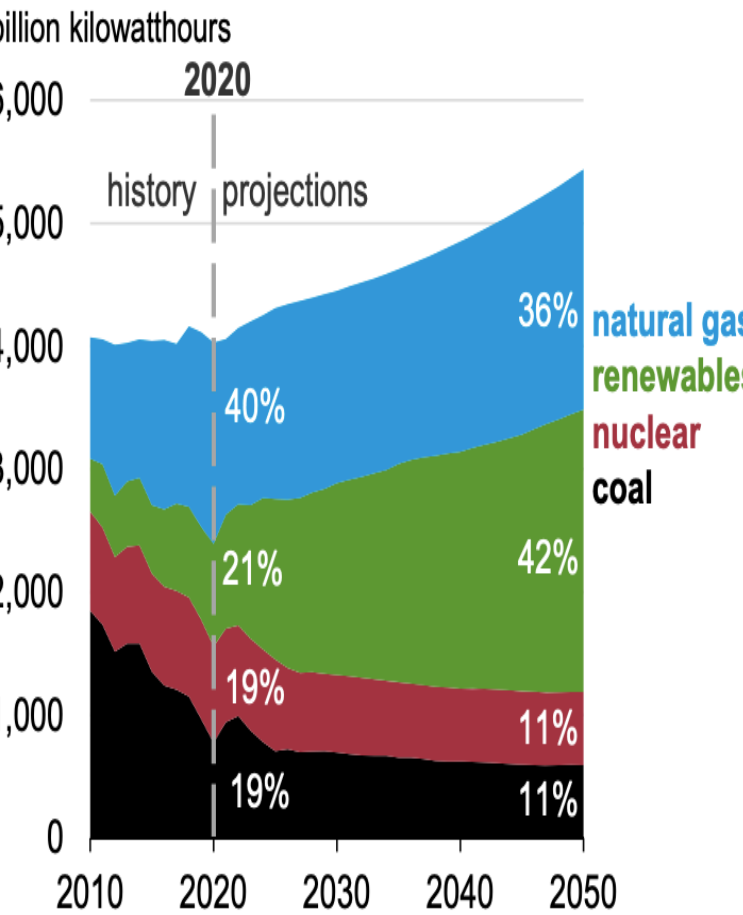


# Power Plant – LCOE comparison in USA

$$LCOE = \frac{\text{sum of costs over lifetime}}{\text{sum of electrical energy produced over lifetime}}$$

## U.S. electricity generation from selected fuels

AEO2021 Reference case



**Table 1b. Estimated unweighted levelized cost of electricity (LCOE) and levelized cost of storage (LCOS) for new resources entering service in 2027 (2021 dollars per megawatthour)**

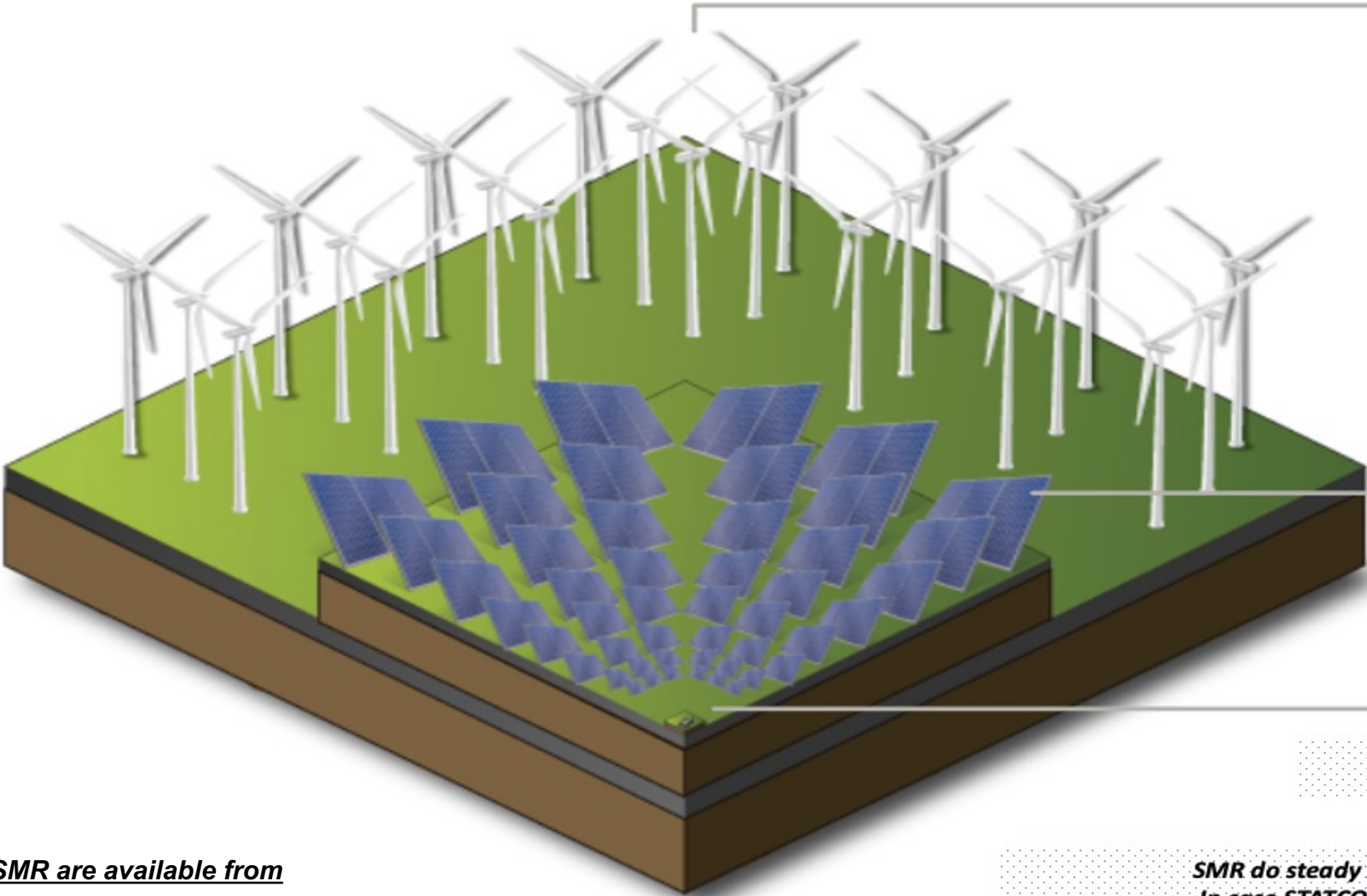
Plant type	Capacity factor (percent)	Levelized capital cost	Levelized fixed O&M <sup>a</sup>	Levelized variable cost	Levelized transmission cost	Total system LCOE or LCOS	Levelized tax credit <sup>b</sup>	Total LCOE or LCOS including tax credit
<b>Dispatchable technologies</b>								
Ultra-supercritical coal	85%	\$52.11	\$5.71	\$23.67	\$1.12	\$82.61	NA	\$82.61
Combined cycle	87%	\$9.36	\$1.68	\$27.77	\$1.14	\$39.94	NA	\$39.94
Advanced nuclear	90%	\$60.71	\$16.15	\$10.30	\$1.08	\$88.24	-\$6.52	\$81.71
Geothermal	90%	\$22.04	\$15.18	\$1.21	\$1.40	\$39.82	-\$2.20	\$37.62
Biomass	83%	\$40.80	\$18.10	\$30.07	\$1.19	\$90.17	NA	\$90.17
<b>Resource-constrained technologies</b>								
Wind, onshore	41%	\$29.90	\$7.70	\$0.00	\$2.63	\$40.23	NA	\$40.23
Wind, offshore	44%	\$103.77	\$30.17	\$0.00	\$2.57	\$136.51	-\$31.13	\$105.38
Solar, standalone <sup>c</sup>	29%	\$26.60	\$6.38	\$0.00	\$3.52	\$36.49	-\$2.66	\$33.83
Solar, hybrid <sup>c,d</sup>	28%	\$34.98	\$13.92	\$0.00	\$3.63	\$52.53	-\$3.50	\$49.03
Hydroelectric <sup>d</sup>	54%	\$46.58	\$11.48	\$4.13	\$2.08	\$64.27	NA	\$64.27
<b>Capacity resource technologies</b>								
Combustion turbine	10%	\$53.78	\$8.37	\$45.83	\$9.89	\$117.86	NA	\$117.86
Battery storage	10%	\$64.03	\$29.64	\$24.83	\$10.05	\$128.55	NA	\$128.55

Source: U.S. Energy Information Administration, *Annual Energy Outlook 2022*

<sup>a</sup> O&M = operations and maintenance



# Power Plant – surface by type



**Wind Power**  
225 MWe on 60,000 acres of land

*Wind & Solar are not suitable for the steady run and can't be properly connected to grid, without a large MWh-BESS (battery energy storage). To provide either peak shaving & steady energy release*

**Solar Power**  
225 MWe on 2400 acres of land

**Nuclear - Small Modular Reactor - SMR**  
225+ MWe on only 15 acres of land

*SMR do steady run and can follow load change of +/- 10% power. In case STATCOM technology is enough to link the grid properly*

**SMR are available from**

- Westinghouse
- RollsRoyce
- NuScale
- NewCleo – start-up HQ in Torino-Ita





# Energy & Power - electric

## Electricity



122 GW – 287 TWh

**installed generating capacity:** 121.442 million kW (2020 est.)

**consumption:** 286.375 billion kWh (2020 est.)

**exports:** 7.587 billion kWh (2020 est.)

**imports:** 39.787 billion kWh (2020 est.)

**transmission/distribution losses:** 17.702 billion kWh (2020 est.)

## Electricity generation sources

**fossil fuels:** 55.9% of total installed capacity (2020 est.)

56 %

**nuclear:** 0% of total installed capacity (2020 est.)

**solar:** 9.2% of total installed capacity (2020 est.)

**wind:** 6.9% of total installed capacity (2020 est.)

**hydroelectricity:** 17.5% of total installed capacity (2020 est.)

18 %

**tide and wave:** 0.2% of total installed capacity (2020 est.)

**geothermal:** 2.2% of total installed capacity (2020 est.)

**biomass and waste:** 8.1% of total installed capacity (2020 est.)

## Electricity



139 GW – 473 TWh

**installed generating capacity:** 138.611 million kW (2020 est.)

**consumption:** 472.699 billion kWh (2020 est.)

**exports:** 64.425 billion kWh (2020 est.)

**imports:** 19.613 billion kWh (2020 est.)

**transmission/distribution losses:** 36.203 billion kWh (2020 est.)

## Electricity generation sources

**fossil fuels:** 8% of total installed capacity (2020 est.)

8 %

**nuclear:** 68.4% of total installed capacity (2020 est.)

69 %

**solar:** 2.5% of total installed capacity (2020 est.)

**wind:** 7.3% of total installed capacity (2020 est.)

**hydroelectricity:** 11.7% of total installed capacity (2020 est.)

12 %

**tide and wave:** 0.2% of total installed capacity (2020 est.)

**geothermal:** 0% of total installed capacity (2020 est.)

**biomass and waste:** 2% of total installed capacity (2020 est.)



# Energy & Power - electric

## Electricity



122 GW – 287 TWh

**installed generating capacity:** 121.442 million kW (2020 est.)

**consumption:** 286.375 billion kWh (2020 est.)

**exports:** 7.587 billion kWh (2020 est.)

**imports:** 39.787 billion kWh (2020 est.)

**transmission/distribution losses:** 17.702 billion kWh (2020 est.)

## Electricity generation sources

**fossil fuels:** 55.9% of total installed capacity (2020 est.)

56 %

**nuclear:** 0% of total installed capacity (2020 est.)

**solar:** 9.2% of total installed capacity (2020 est.)

**wind:** 6.9% of total installed capacity (2020 est.)

**hydroelectricity:** 17.5% of total installed capacity (2020 est.)

18 %

**tide and wave:** 0.2% of total installed capacity (2020 est.)

**geothermal:** 2.2% of total installed capacity (2020 est.)

**biomass and waste:** 8.1% of total installed capacity (2020 est.)

## Electricity



115 GW – 233 TWh

**installed generating capacity:** 115.837 million kW (2020 est.)

**consumption:** 233.267 billion kWh (2020 est.)

**exports:** 14.649 billion kWh (2020 est.)

**imports:** 17.928 billion kWh (2020 est.)

**transmission/distribution losses:** 23.999 billion kWh (2020 est.)

## Electricity generation sources

**fossil fuels:** 32.4% of total installed capacity (2020 est.)

33 %

**nuclear:** 21.9% of total installed capacity (2020 est.)

22 %

**solar:** 8.1% of total installed capacity (2020 est.)

**wind:** 22.1% of total installed capacity (2020 est.)

22 %

**hydroelectricity:** 13.1% of total installed capacity (2020 est.)

13 %

**tide and wave:** 0% of total installed capacity (2020 est.)

**geothermal:** 0% of total installed capacity (2020 est.)

**biomass and waste:** 2.6% of total installed capacity (2020 est.)



# Energy & Power - electric

## Electricity



248 GW – 500 TWh

**installed generating capacity:** 248.265 million kW (2020 est.)

**consumption:** 500.35 billion kWh (2020 est.)

**exports:** 66.931 billion kWh (2020 est.)

**imports:** 48.047 billion kWh (2020 est.)

**transmission/distribution losses:** 25.97 billion kWh (2020 est.)

## Electricity generation sources

40 %

**fossil fuels:** 40.5% of total installed capacity (2020 est.)

**nuclear:** 11.1% of total installed capacity (2020 est.)

10 %

**solar:** 9.2% of total installed capacity (2020 est.)

**wind:** 23.9% of total installed capacity (2020 est.)

24 %

**hydroelectricity:** 4.5% of total installed capacity (2020 est.)

**tide and wave:** 0.2% of total installed capacity (2020 est.)

**geothermal:** 0% of total installed capacity (2020 est.)

**biomass and waste:** 10.4% of total installed capacity (2020 est.)

## Electricity



349 GW – 904 TWh

**installed generating capacity:** 348.666 million kW (2020 est.)

**consumption:** 903,698,740,000 kWh (2019 est.)

**exports:** 0 kWh (2020 est.)

**imports:** 0 kWh (2020 est.)

**transmission/distribution losses:** 44.094 billion kWh (2019 est.)

## Electricity generation sources

73 %

**fossil fuels:** 73.5% of total installed capacity (2020 est.)

**nuclear:** 4.8% of total installed capacity (2020 est.)

**solar:** 8.8% of total installed capacity (2020 est.)

**wind:** 1% of total installed capacity (2020 est.)

**hydroelectricity:** 10% of total installed capacity (2020 est.)

10 %

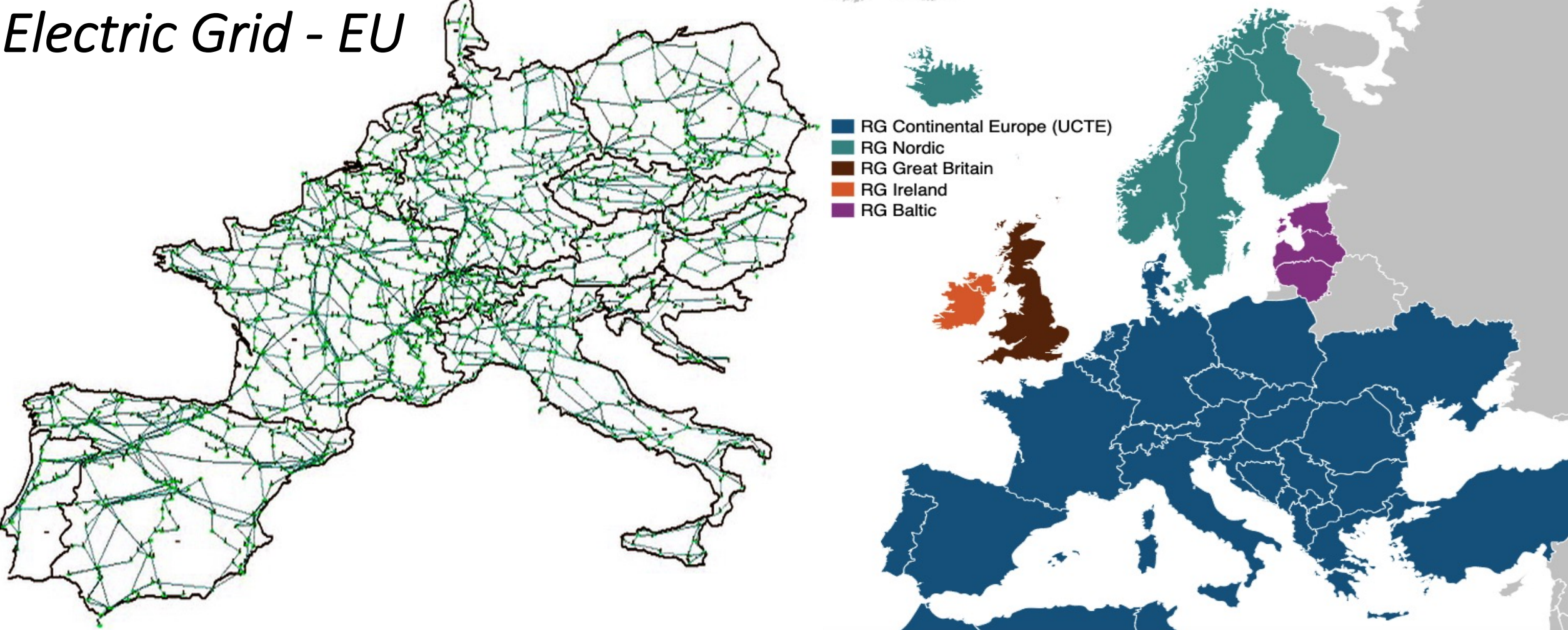
**tide and wave:** 0% of total installed capacity (2020 est.)

**geothermal:** 0.3% of total installed capacity (2020 est.)

**biomass and waste:** 1.6% of total installed capacity (2020 est.)



# Electric Grid - EU



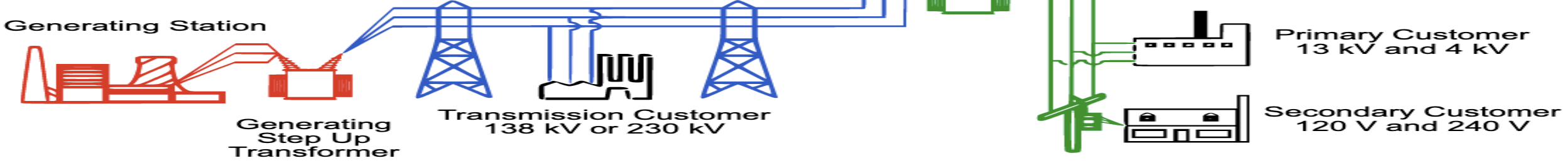
The synchronous grid of Continental Europe (also known as Continental Synchronous Area; formerly known as the UCTE grid) is the largest synchronous electrical grid (by connected power) in the world. It is interconnected as a single phase-locked 50 Hz mains frequency electricity grid that supplies over 400 million customers in 24 countries, including most of the European Union.


€ zone	>	750 GW
UCTE	>	1000 GW

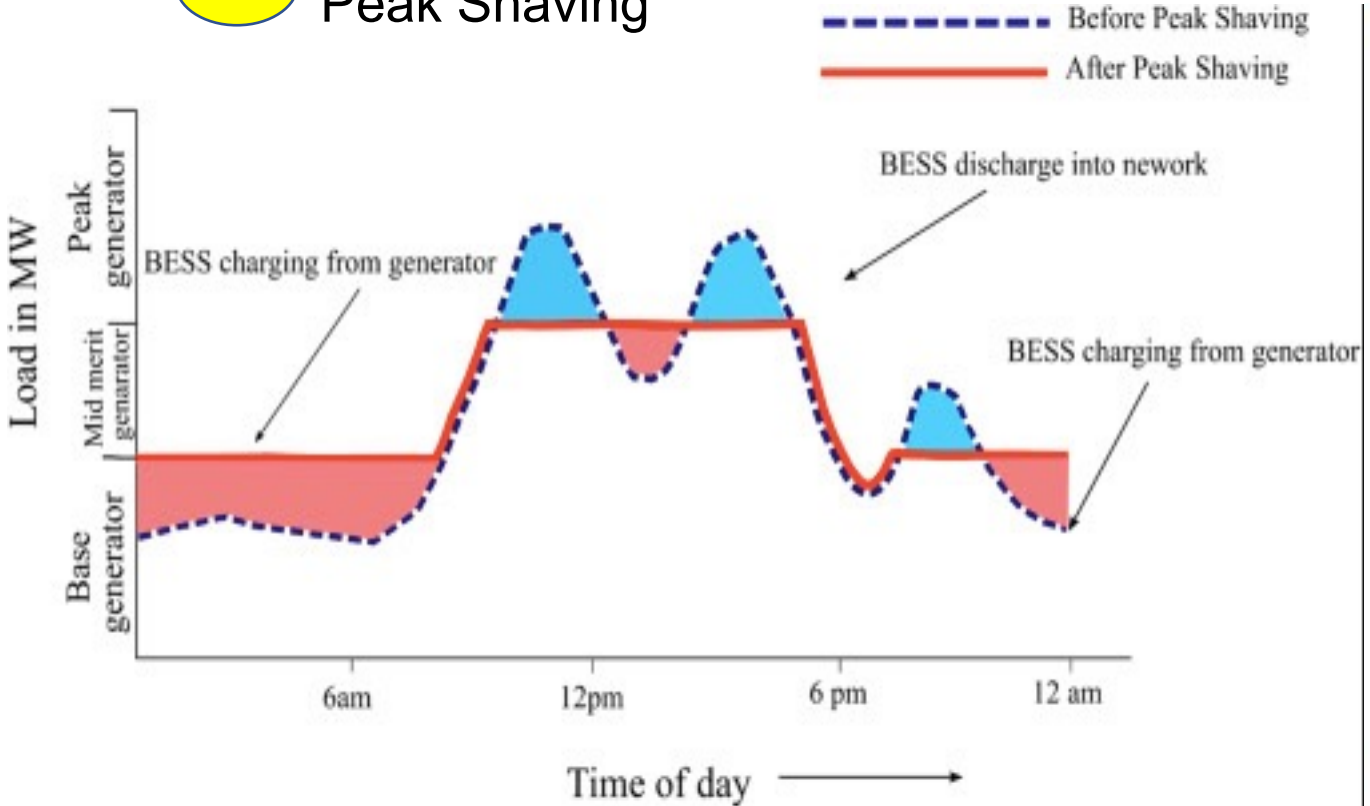


# Electric Grid - stability

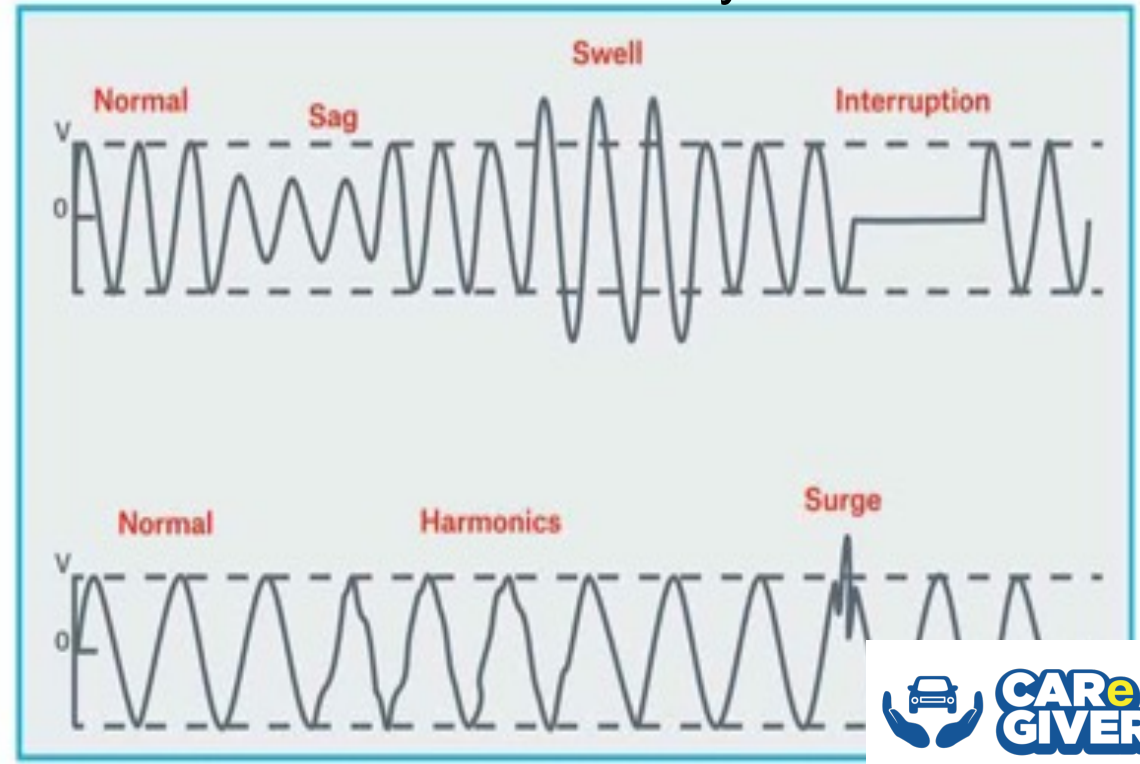
**Color Key:**  
**Red:** Generation  
**Blue:** Transmission  
**Green:** Distribution  
**Black:** Customer

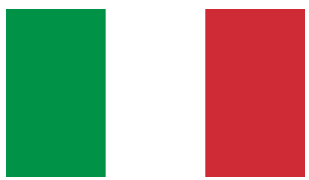


 **Peak Shaving**



 **Power Quality**



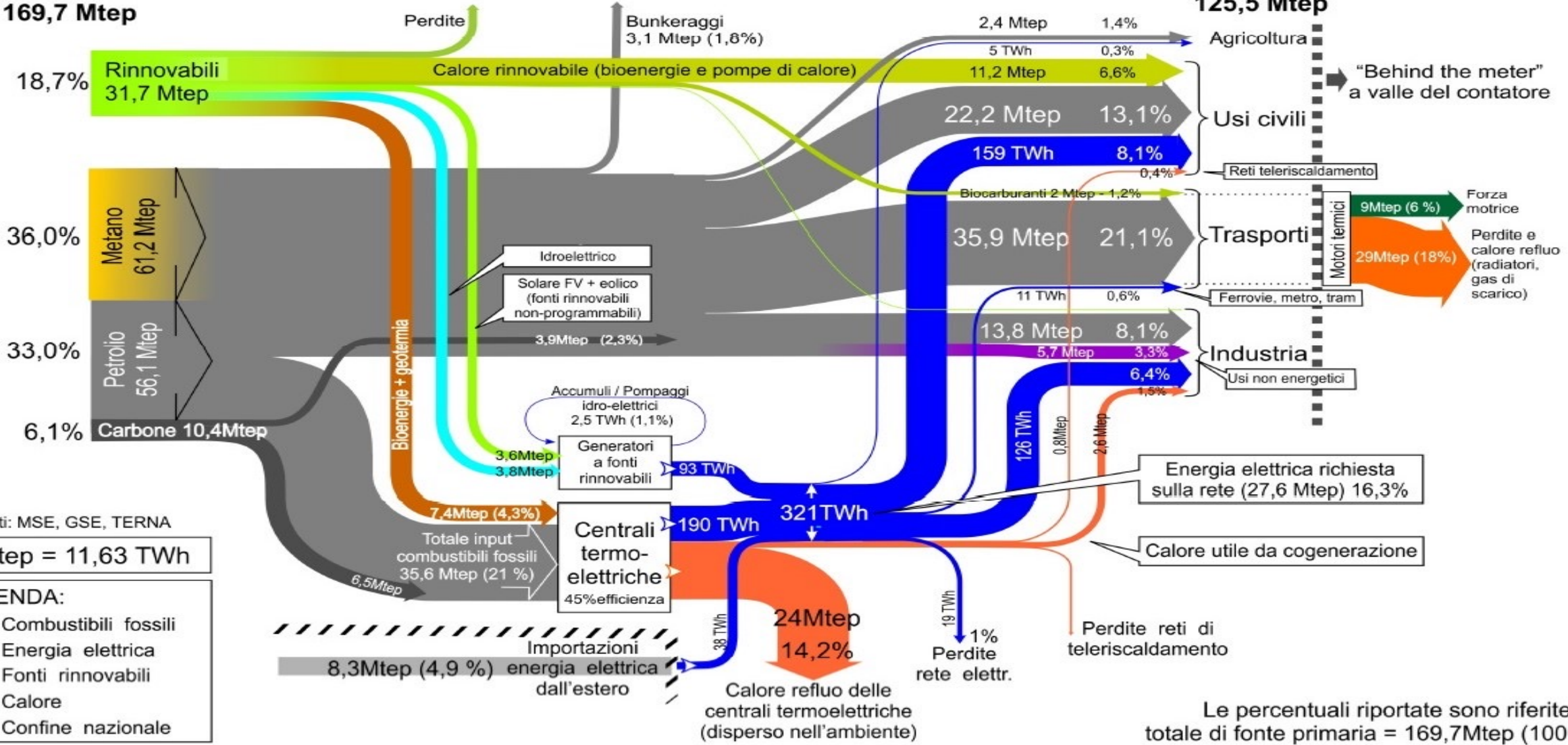


# Total Energy Balance

## BILANCIO ENERGETICO - ITALIA 2017 Principali fonti, flussi ed usi finali dell'energia

Totale consumo fonte primaria  
**169,7 Mtep**

Totale consumi finali  
**125,5 Mtep**



Fonti dati: MSE, GSE, TERNA

1 Mtep = 11,63 TWh

**LEGENDA:**

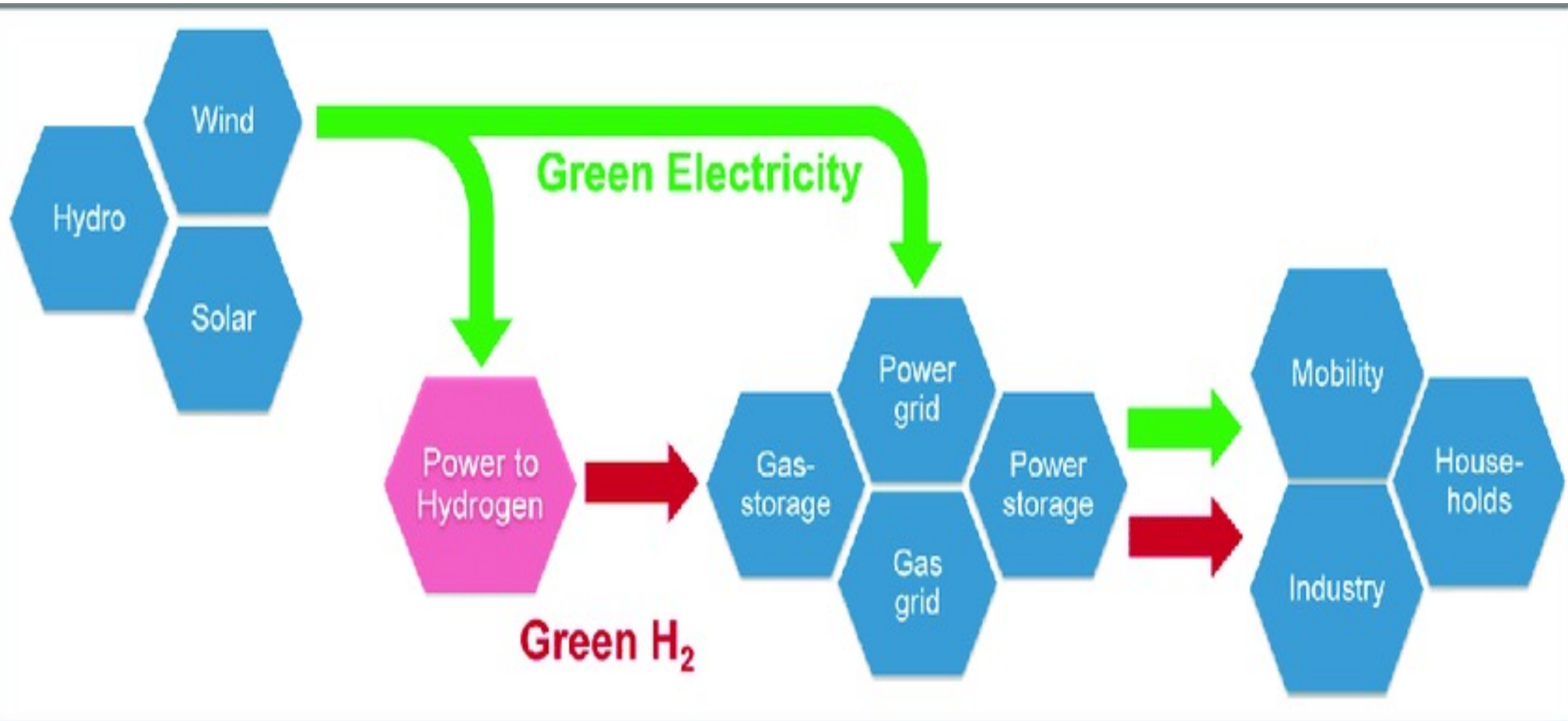
- Combustibili fossili
- Energia elettrica
- Fonti rinnovabili
- Calore
- /// Confine nazionale

Le percentuali riportate sono riferite al totale di fonte primaria = 169,7Mtep (100%)

# Energy – type of fuel (H2 better E/Kg, vs battery also better E/m3)

Fuel type	Specific density [kg/m <sup>3</sup> ]	Gravimetric energy density [kWh/kg]	Volumetric energy density [kWh/m <sup>3</sup> ]	Storage pressure [MPa]	Storage temperature [°C]
Marine gas oil	900 kg/m <sup>3</sup>	12 kWh/kg	10800 kWh/m <sup>3</sup>	0.1	20
Diesel	850 kg/m <sup>3</sup>	12.6 kWh/kg	10710 kWh/m <sup>3</sup>	0.1	20
Kerosene	800 kg/m <sup>3</sup>	12 kWh/kg	9600 kWh/m <sup>3</sup>	0.1	20
Ethanol	790 kg/m <sup>3</sup>	7.5 kWh/kg	5900 kWh/m <sup>3</sup>	0.1	20
Gasoline	740 kg/m <sup>3</sup>	13 kWh/kg	9620 kWh/m <sup>3</sup>	0.1	20
Methanol	790 kg/m <sup>3</sup>	6.2 kWh/kg	4900 kWh/m <sup>3</sup>	0.1	20
LNG	424 kg/m <sup>3</sup>	13.9 kWh/kg	5900 kWh/m <sup>3</sup>	0.1	-162
Methane 70 MPa	305 kg/m <sup>3</sup>	13.9 kWh/kg	4240 kWh/m <sup>3</sup>	70	20
Liquid NH <sub>3</sub>	717 kg/m <sup>3</sup>	5.2 kWh/kg	3730 kWh/m <sup>3</sup>	1	-20
Liquid H <sub>2</sub>	70 kg/m <sup>3</sup>	33.6 kWh/kg	2350 kWh/m <sup>3</sup>	0.1	-253
H <sub>2</sub> 0.1 MPa	0.089 kg/m <sup>3</sup>	33.6 kWh/kg	3 kWh/m <sup>3</sup>	0.1	20
H <sub>2</sub> 20 MPa	14.5 kg/m <sup>3</sup>	33.6 kWh/kg	487 kWh/m <sup>3</sup>	20	20
H <sub>2</sub> 35 MPa	24 kg/m <sup>3</sup>	33.6 kWh/kg	806 kWh/m <sup>3</sup>	35	20
H <sub>2</sub> 70 MPa	42 kg/m <sup>3</sup>	33.6 kWh/kg	1411 kWh/m <sup>3</sup>	70	20
Tesla 4680 NMC811	~2670 kg/m <sup>3</sup>	~0.244 kWh/kg	~651 kWh/m <sup>3</sup>	0.1	20

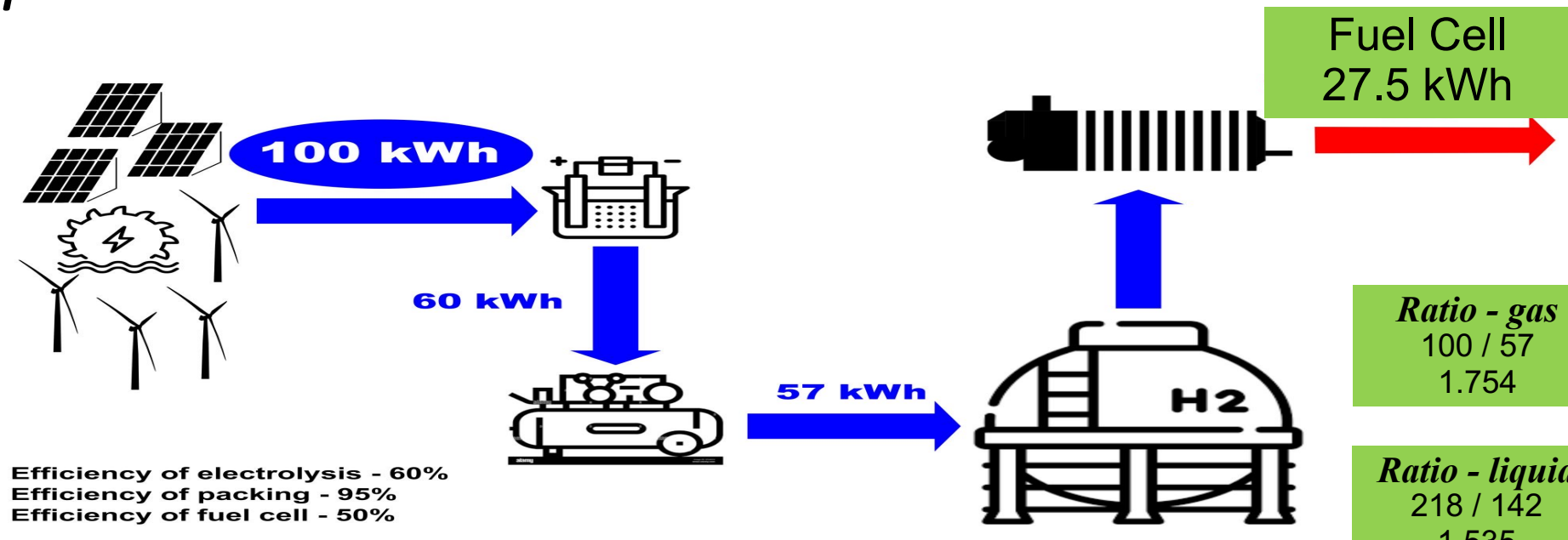
# H2 & final users





# H2 - Energy chain

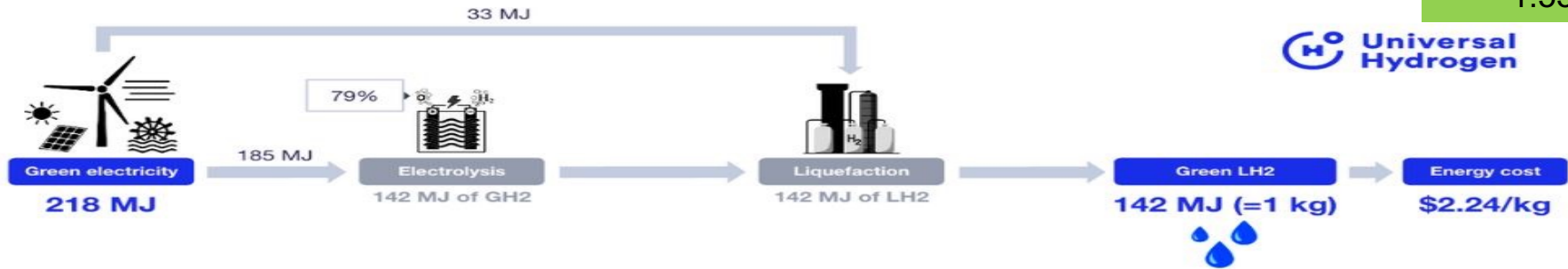
**Green H2  
base energy chain**



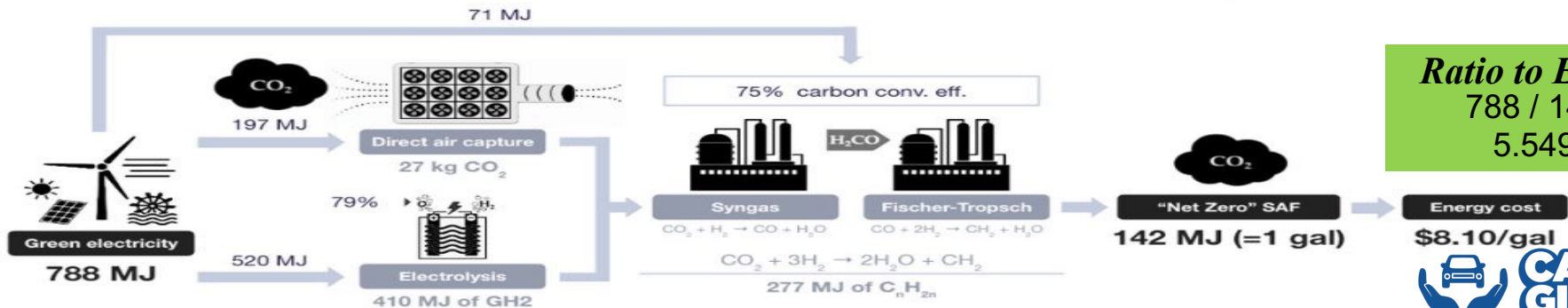
**Green Liquid H2**

**Aviation Fuel by H2**

Green Liquid Hydrogen



Sustainable Aviation Fuel (PTL)

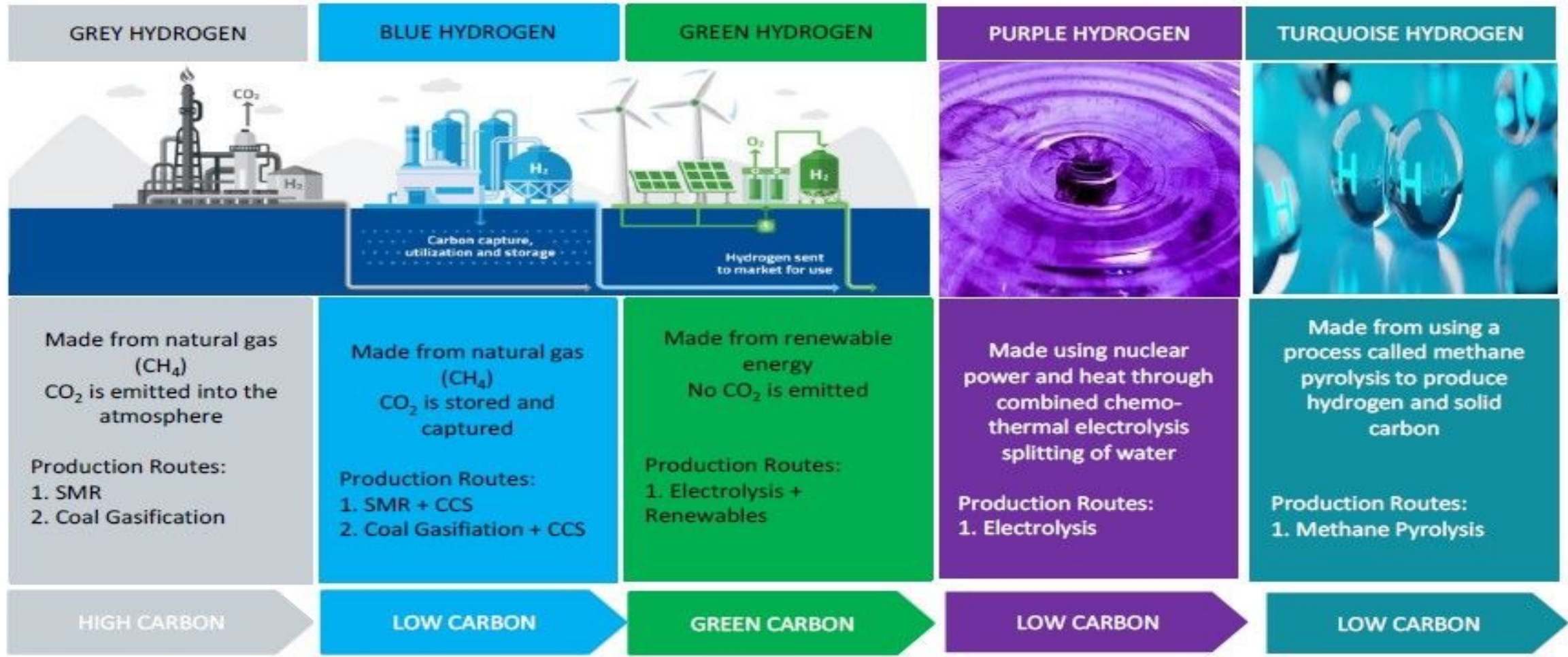


Sources: ScienceDirect, DOE liquefaction data, Nel Hydrogen data using hydrogen HHV; green electricity cost is assumed to be \$0.037/kWh (2025 projection); capex amortization not included in cost.



# H2 & Energy sources

Figure 1: Hydrogen, Colors of Hydrogen



Source: GlobalData Power Intelligence Center

©GlobalData



# Energy – E.automobiles vs Grid & E.fuel

**Porsche-E**  
 Battery capacity: 79-95 kWh Li-Ion  
 UFC DC 320 kW@800V  
 $T_{EV} = (15 \text{ min})$



**Ebus = 4xPorsche-E**  
 Battery LFP Li-iron-Phosphate



**Audi e-Tron**  
 Battery capacity : 70-95 kWh Li-Ion  
 UFC DC 160 kW@400V  
 $T_{EV} = (22 \text{ min})$



**Nissan Leaf**  
 Battery capacity : 30 kWh Li-Ion  
 UFC DC 45 kW@400V  
 $T_{EV} = (30 \text{ min})$



**FIAT 500 Ev 2020**  
 Battery 42 kWh Li-Ion  
 UFC DC 85kW@400V  
 $T_{EV} = (30 \text{ min})$



**Tesla model 3**  
 Battery capacity 55-75 kWh Li-Ion  
 UFC DC 150kW@350V  
 $T_{EV} = (40 \text{ min})$



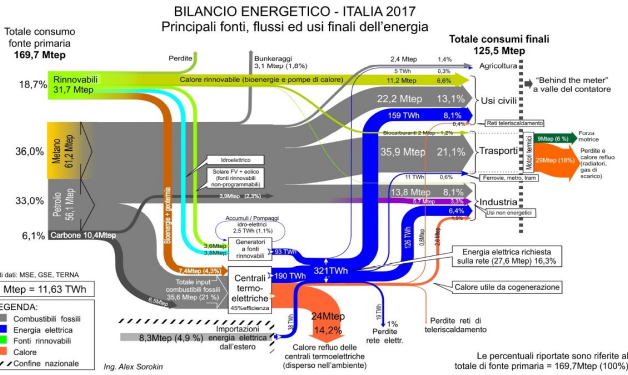
## ENERGY

40 mio  
 50 kWh  
 20  
 40 TWh

40 TWh = 3.4 Mtep

Cars running  
 Batt.capacity on average & range 500Km  
 Recharge/year on average 10000km/year  
 E.energy in 1 year. vs . 11TWh (train, metro, tram)

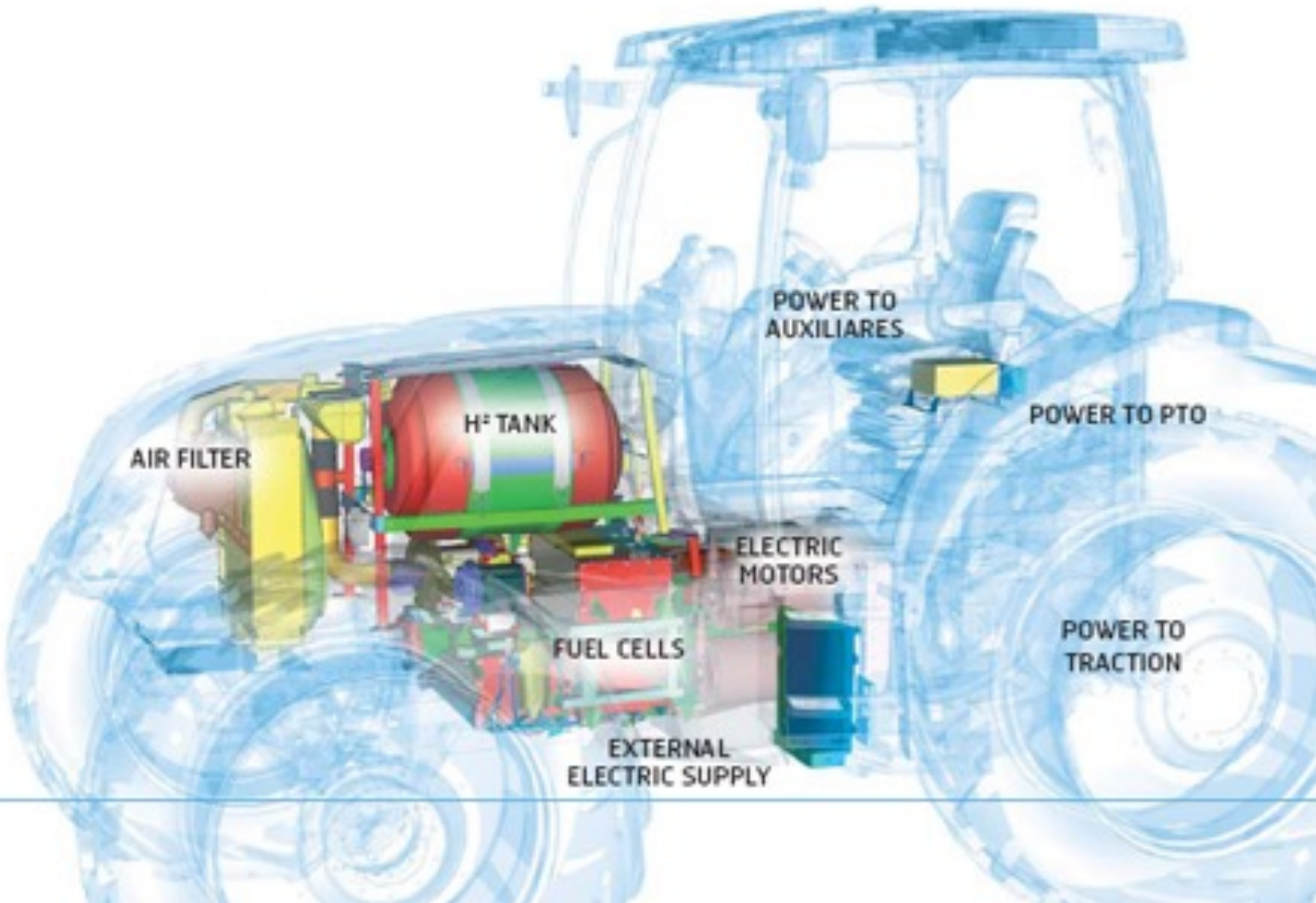
E.fuel needs 665 TWh = 40\*3\*5.54 = 57 Mtep



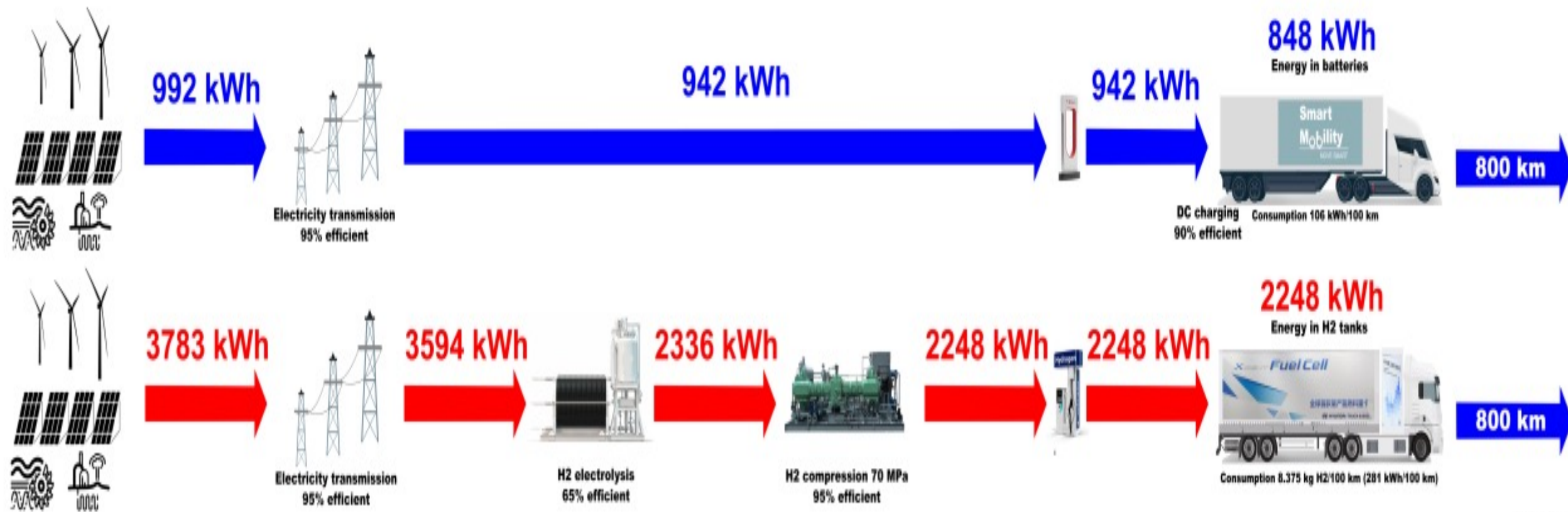
# H2 Tractor

New Holland's Energy Independent Farm and NH2™ tractor concept offers farmers autonomous future

New Holland's Energy Independent Farm concept has far-reaching benefits for its customers, allowing them to create, store and use power in a convenient format. Central to the concept is the ability to produce electricity from natural, environmentally-friendly sources and then reuse that electricity in a convenient and practical way. The impressive hydrogen-powered NH2™ tractor, which won a Gold Medal at the SIMA Innovation Awards 2009, is just one part of a greater vision to free farmers from the increasing cost of fuel.



# H2 - Energy chain on E.trucks



**E.Truck & H2 ICE.truck range = 800 Km**



**H2-FuelCell.truck range > 800 Km**

*FuelCell efficiency > ICE efficiency*

# H2 - Energy chain on E.trucks

## Hydrogen vs battery electric trucks - Long distance

Trips up to 400 km represent 62% of EU truck activity

Parameters	Fuel cell electric truck	Battery electric truck
		
Total cost of ownership over first 5-year user period (based on France)	€ 459 k	€ 393 k
Vehicle purchase costs	€ 139 k	€ 167 k
Annual renewable fuel costs <sup>1</sup>	€ 38 k	€ 22 k
Cost parity with diesel without subsidies	Mid 2040s	Early 2030s
Economies of scale with cars	Low	High
Max range without refuelling / recharging	1200 km	800 km
Refuelling / recharging time (full)	10-20 minutes	8 hours (overnight) 60 minutes (opportunity)
Net payload loss (weight) <sup>2</sup>	None	None

1: Renewable fuel costs are incl. taxes, levies and charges, transport and distribution costs for electricity and fuel; assuming renewable hydrogen cost for the end user of € 5.40/kg (2030) and renewable electricity cost for the end user of €-cent 15.26/kWh (2030).

2: Additional weight from the onboard battery pack (assumed energy density of 318 Wh/kg in 2030) of 4.2 t is compensated for by the additional ZEV weight allowance (2 t) under the EU Weights & Dimensions Directive and net savings from replacing a conventional with an electric drivetrain (2.4 t).

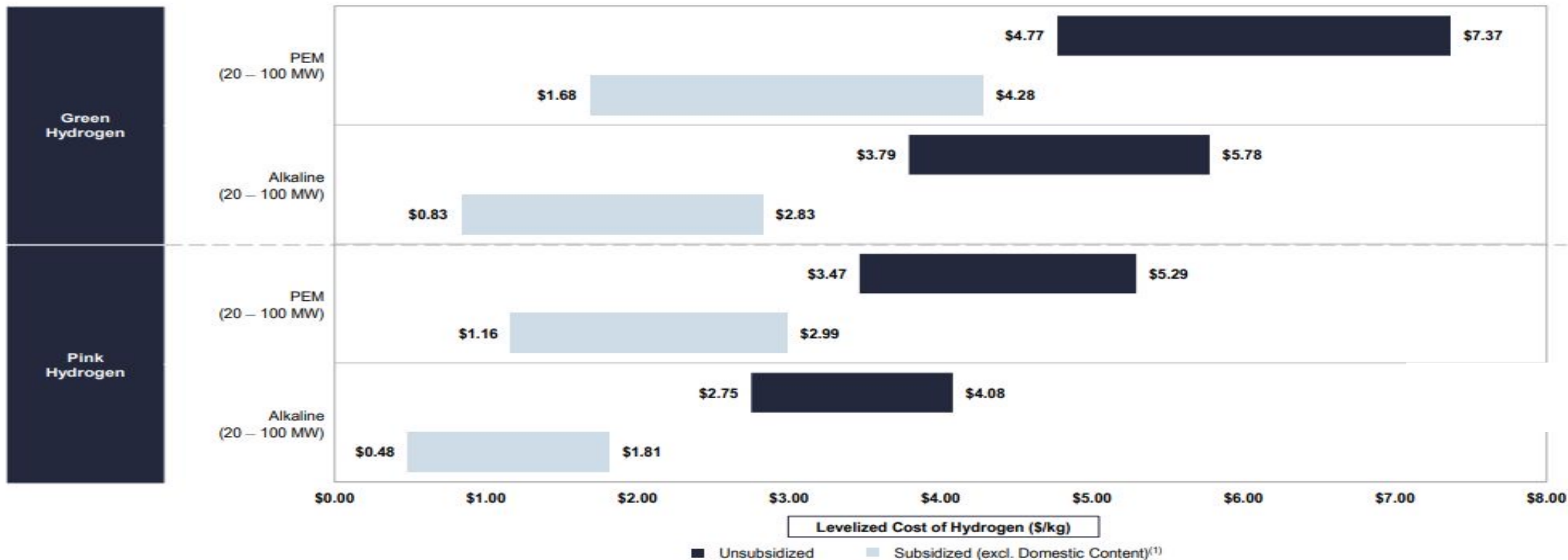


# H2 & levelized costs



## Levelized Cost of Hydrogen Analysis—Illustrative Results

Subsidized Green and Pink hydrogen can reach levelized production costs under \$2/kg—fully depreciated operating nuclear plants yield higher capacity factors and, when only accounting for operating expenses, Pink can reach production levels lower than Green hydrogen



Source: Lazard and Roland Berger estimates and publicly available information.

Note: Here and throughout this presentation, unless otherwise indicated, this analysis assumes electrolyzer capital expenditure assumptions based on high and low values of sample ranges, with additional capital expenditure for hydrogen storage. Capital expenditure for underground hydrogen storage assumes \$20/kg storage cost, sized at 120 tons for Green H<sub>2</sub> and 200 tons for Pink H<sub>2</sub> (size is driven by electrolyzer capacity factors). Pink hydrogen costs are based on marginal costs for an existing nuclear plant (see Appendix for detailed assumptions).

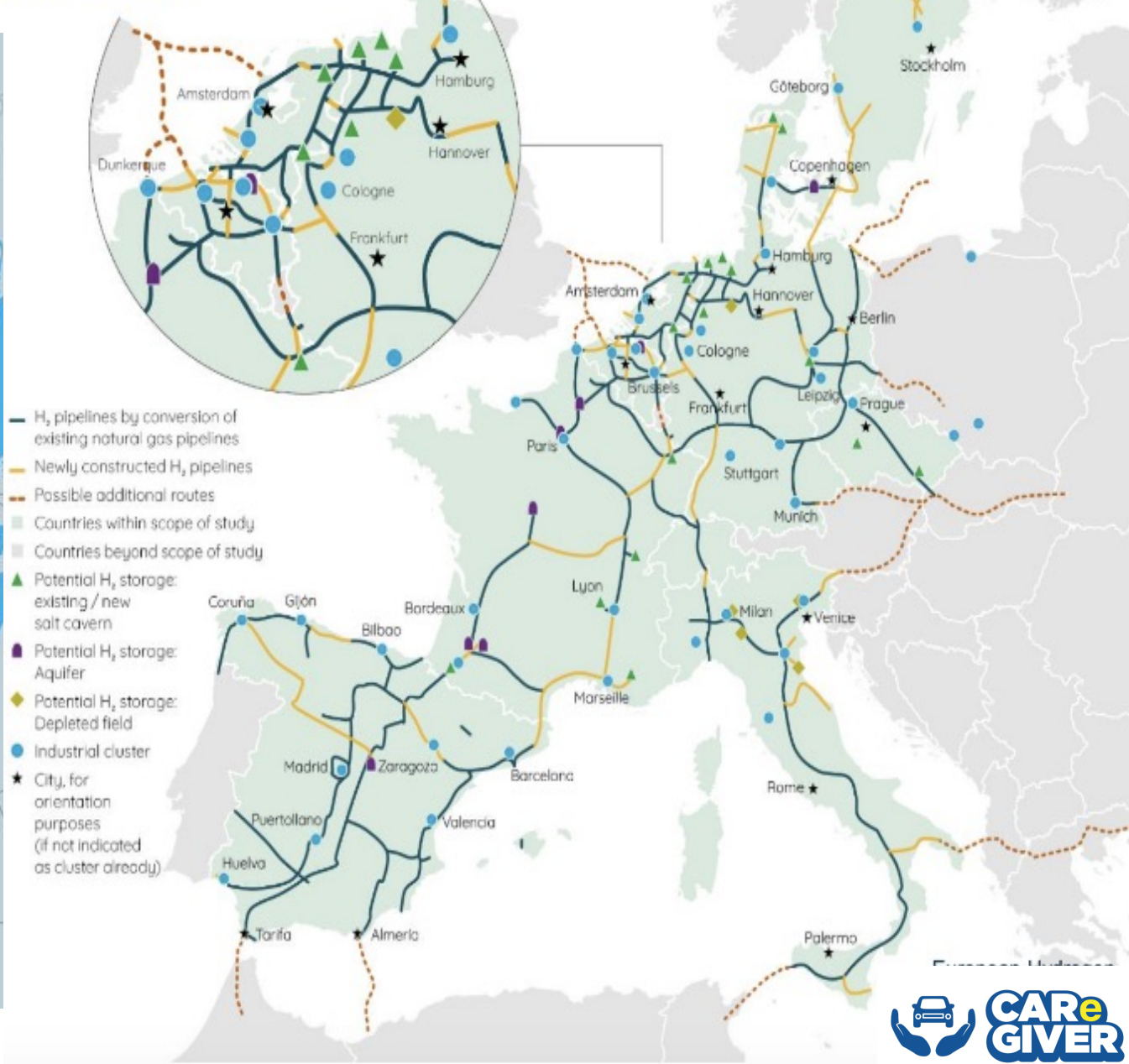
(1) This sensitivity analysis assumes that projects qualify for the full PTC and have a capital structure that includes sponsor equity, debt and tax equity. The IRA is comprehensive legislation that is still being implemented and remains subject to interpretation—important elements of the IRA are not included in our analysis and could impact outcomes.



# H2 - network in Europe



Mature European Hydrogen Backbone can be created by 2040.





# H2 - network in Europe

Snam is Europe's leading operator in natural gas transport and storage, with an infrastructure capable of delivering the transition to hydrogen.

Snam operates a transport network of approximately 41,000 km in EU.

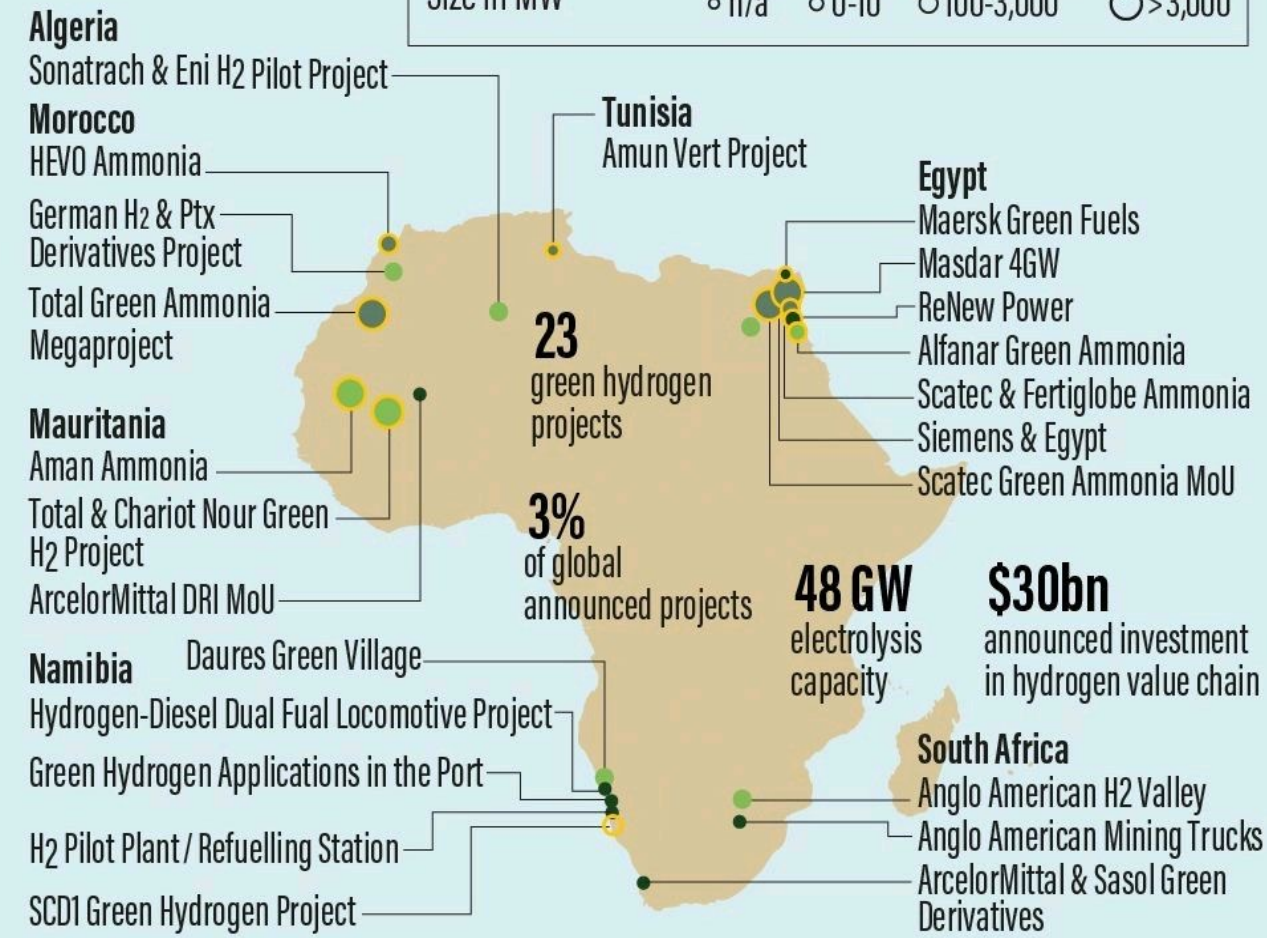


**Snam and De Nora to build 2GW hydrogen electrolyser gigafactory outside Milan after acquiring land**

Electrode maker De Nora already holds a 34% stake in electrolyser manufacturer Thyssenkrupp Nucera, while gas system operator Snam owns 33% of its joint venture partner

# GREEN HYDROGEN PROJECT ANNOUNCEMENTS IN AFRICA

End use ● Mobility ● Industry feedstock<sup>1</sup> ● Various ● Export  
 Size in MW ○ n/a ○ 0-10 ○ 100-3,000 ○ >3,000



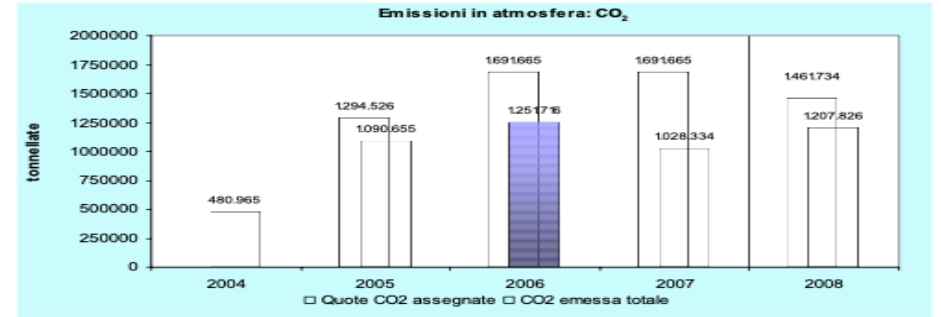
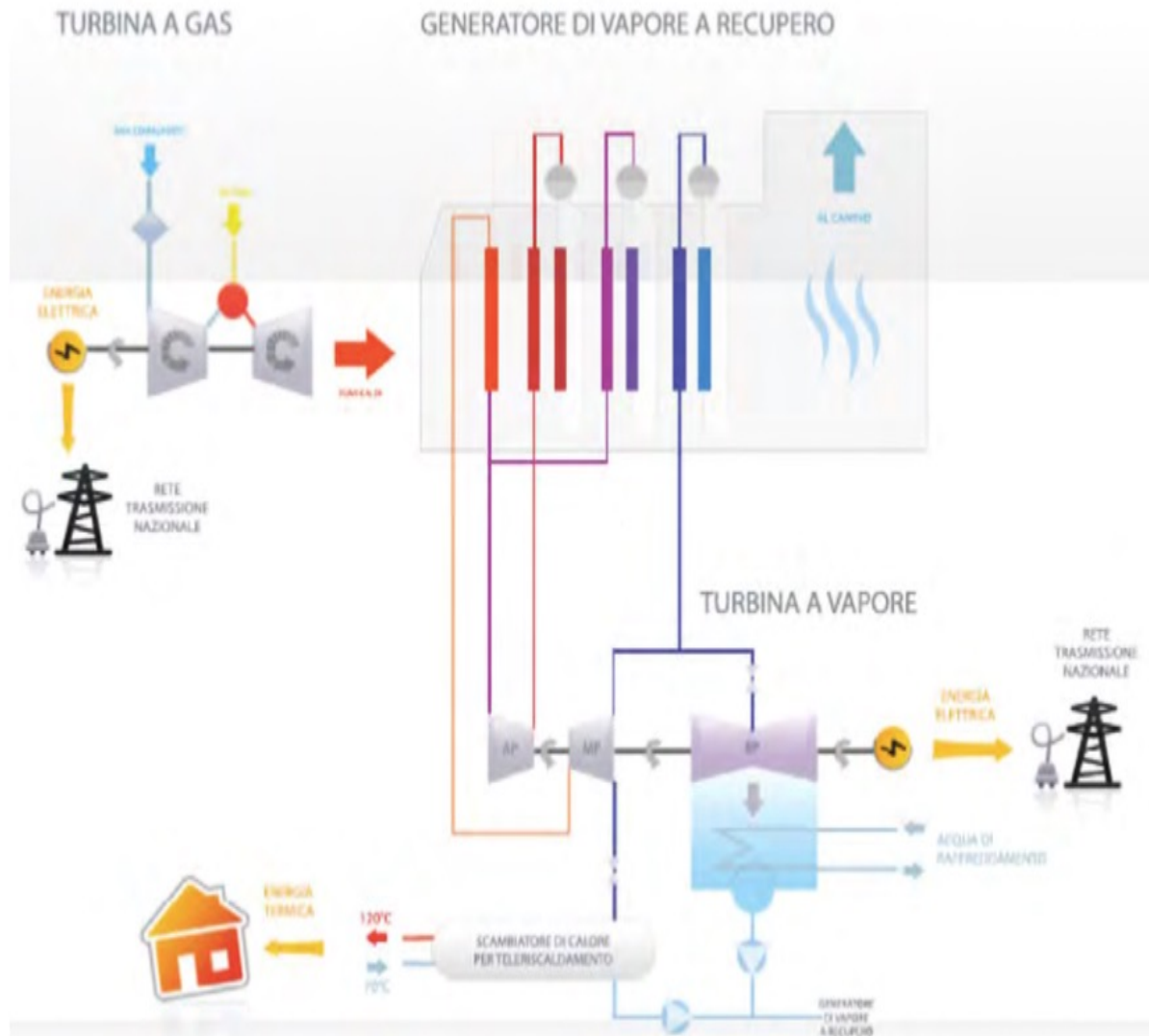
<sup>1</sup> Eg, ammonia, refining, H2-DR1  
 Note: Only electrolysis-based hydrogen projects (excluding eg, waste-to-hydrogen)

Sources: Hydrogen projects & investment tracker. Data as of October 15, 2022



# Energy – re.use (example - IREN Moncalieri PowerPlant)

CICLO COMBINATO IN COGENERAZIONE (a 3 livelli di pressione con RISURRISCALDAMENTO)



	2004	2005	2006	2007	2008
3° GT	-	692.811	897.479	734.038	814.600
RPW 2° GT	-	-	-	-	262.214
2° GT	442.130	363.242	341.978	280.988	106.012
Caldaie int. e ris.	38.835	34.602	12.259	13.308	25.000
<b>CO<sub>2</sub> emessa Tot.</b>	<b>480.965</b>	<b>1.090.655</b>	<b>1.251.716</b>	<b>1.028.334</b>	<b>1.207.826</b>
<b>CO<sub>2</sub> quote assegnate</b>	<b>-</b>	<b>1.294.526</b>	<b>1.691.665</b>	<b>1.691.665</b>	<b>1.461.734</b>

Il grafico riporta la quantità di CO<sub>2</sub> prodotta dagli impianti di cogenerazione in esercizio nella Centrale di Moncalieri (3° GT, RPW 2° GT e 2° GT) e dalle Caldaie di integrazione e riserva. L'aumento di CO<sub>2</sub> nel 2008 è dovuto al maggior funzionamento del 3° GT, delle Caldaie e del nuovo Gruppo a ciclo combinato RPW 2° GT.

	CHP	OHB	ACC
<b>MONCALIERI</b>	<b>520 MWt</b>	<b>140 MWt</b>	-
<b>BIT</b>	-	<b>255 MWt</b>	-
<b>POLITECNICO</b>	-	<b>255 MWt</b>	<b>2.500 m<sup>3</sup></b>
<b>MIRAFIORI NORD</b>	-	<b>35 MWt</b>	-
<b>TORINO NORD (da ottobre 2011)</b>	<b>220 MWt</b>	<b>340 MWt</b>	<b>5.000 m<sup>3</sup></b>
<b>MARTINETTO (da ottobre 2013)</b>			<b>5.000 m<sup>3</sup></b>
<b>TOTALE IREN</b>	<b>740 MWt</b>	<b>1.025 MWt</b>	<b>12.500 m<sup>3</sup></b>

TORINO = CITTA' + TELERISCALDATA DI ITALIA

56 M/m<sup>3</sup> riscaldati – 550.000 abitanti

# Energy – H2 & E.fuel (example - IREN Moncalieri PowerPlant)

<https://www.sciencedirect.com/science/article/abs/pii/S2212982021000263>

The present study conducted a comprehensive performance and techno-economic analysis of e-fuels liquid FT fuel production from H<sub>2</sub> and CO<sub>2</sub>. Performance analysis shows 223 metric ton/day of H<sub>2</sub> and 2387 metric ton/day of CO<sub>2</sub> are converted into 351 metric ton/day of a liquid FT fuel mixture with an overall energy conversion efficiency of 57.5 % and 52.2 % based on lower heating value and higher heating value, respectively.

**Capture the CO2 waste = 1.2 Mtons CO2 / year**  
 (2387 CO2 + 223 H2) ton/day = 351 ton/day E.fuel  
 CO2 / H2 = 10.7  
 CO2 / E.fuel = 6.8  
 x month  
**(0.1 CO2 + 0.009 H2) Mtons = 0.014 Mtons E.fuel**

*Power Available Vs. Chemical ratios & Energy ratios*      **7000 tons E.fuel x month**      *Chemical ratios*  
*Energy ratios*

**when Tele-Heat is Off**  
**Power supply to the process up to 520 MW**

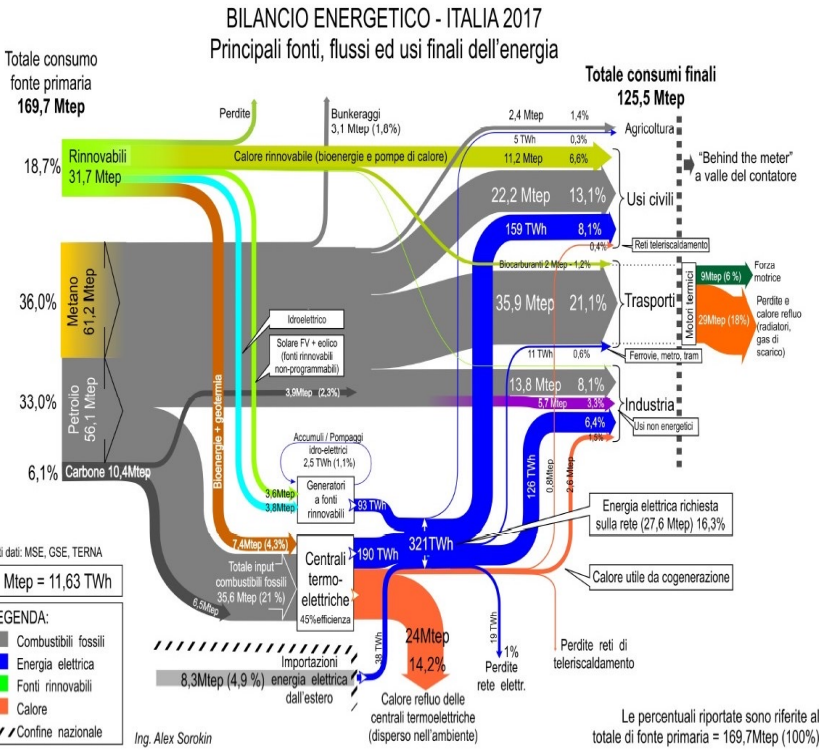
Power / H2 product	= 1.51	520/1.51	344
Power / CO2 capture	= 4	520/4	130
Power / E.fuel process	= 11	520/11	47

Produce H2 & CO2 using Power = 520 MW  
 Kg.H2/month = 344\*1000\*30\*24\*0.65 / 33.6  
**H2 = 4791 tons/month = almost 0.0048 Mtons**  
 Kg.CO2/month = 130\*1000\*30\*24 / 2  
**CO2 = 46800 tons/month = almost 0.047 Mtons**



# Take-Away

L'obiettivo e' rimuovere quanti piu' Mtep da fonti fossili dal bilancio totale di energia (chart a sinistra), cioe' il colore "GRIGIO" ....



## Elettificazione

: Ok Auto, Bus e veicoli industriali light duty Elettrici, ma potrebbe non essere la soluzione per quelli heavy duty.

## H2

: e' una forma di accumulo di energia e puo' essere usata per attivita' industriali e civili. Possibile combustibile per i veicoli heavy duty al posto di soluzioni elettriche con batterie. Potrebbe essere il combustibile di nuove generazioni di ICE che operano come Co-Generatori di energia Elettrica e Termica, in questo caso gli ICE sono tra i dispositivi piu' efficienti.

## Energia elettrica

: sia l'Elettificazione che l'H2 necessitano di elettricita' prodotta a zero emissioni per dare poi lo stesso contributo. Le tecnologie che lo consentono sono il nucleare, il solare ed il wind, che hanno caratteristiche, performance e difficolta' di esecuzione diverse fra loro. Ma fonti integrabili tra loro.



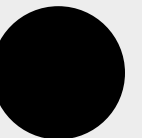
# H2 & Electrolizers - type

	PEM-EL	AEM-EL	A-EL	HT-EL
	Polymer Electrolyte Membrane Electrolysis Anion Exchange Membrane Electrolysis		Alkaline Electrolysis	High-Temperature Electrolysis
Electrolyte	acidic		alkaline	$O^{2-}$ - conducting
	solid (Polymer)		liquid	solid (ceramic)
	<p>Cathode -      + Anode</p> <p><math>H_2</math>      <math>H^+</math>      <math>\frac{1}{2} O_2</math> <math>H_2O</math></p> <p>P/C      Membrane Nafion®      Ir/IrO<sub>2</sub></p>	<p>Cathode -      + Anode</p> <p><math>H_2</math>      <math>OH^-</math>      <math>\frac{1}{2} O_2</math> <math>H_2O</math></p> <p>Ni      Membrane Fumapem® FFA      Ni/Co/Fe</p>	<p>Cathode -      + Anode</p> <p><math>H_2</math>      <math>OH^-</math>      <math>\frac{1}{2} O_2</math> <math>H_2O</math></p> <p>Ni      Diaphragm / KOH      Ni/Co/Fe</p>	<p>Cathode -      + Anode</p> <p><math>H_2</math>      <math>O^{2-}</math>      <math>\frac{1}{2} O_2</math> <math>H_2O</math></p> <p>Ni/Ceramics      Solid O<sub>2</sub>-Conductor</p>
Operating temperature	50 – 80 °C		60 – 95 °C	700 – 1000 °C

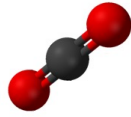


**NIPPON  
GASES**  
The Gas Professionals

[nippongases.com](http://nippongases.com)



# Recupero CO<sub>2</sub>



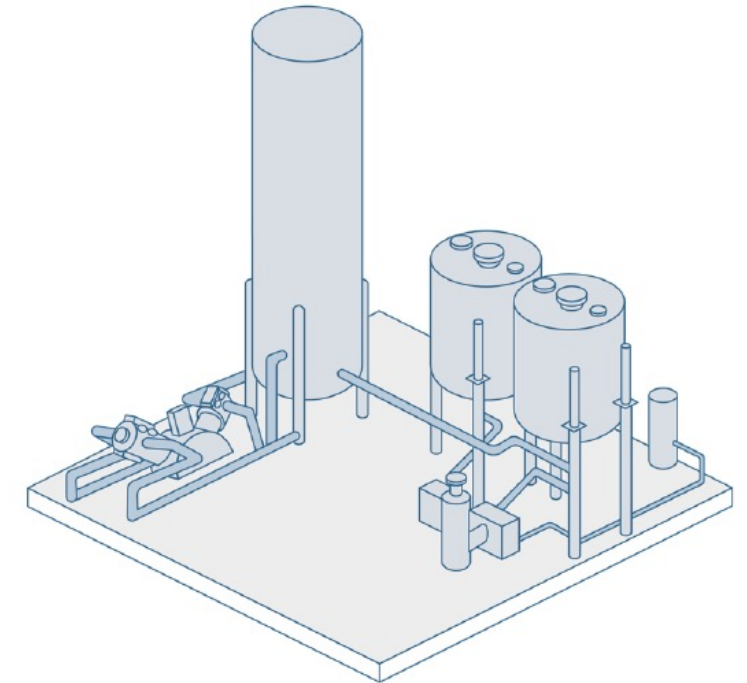
**Front-End:** è composto da colonna di assorbimento e strippaggio con circuito chiuso con solvente a base amminica (MEA, MDEA, UCarsol, OASE, Mitsubishi HPC-hot potassium carbonate).

I solventi che vengono utilizzati sono selezionati in funzione delle impurezze contenute nel raw gas e delle specificità di T e P in ingresso.

Come riferimento il consumo di MEA in un impianto di estrazione è intorno ai **2 kg per ton CO2 estratta**

Tutti i solventi hanno bisogno di calore per la rigenerazione del solvente stesso: **3 kg di vapore (@ 140°C) o analoga fonte di calore per Kg di CO<sub>2</sub> estratta**, per rigenerare la MEA che è il solvente meno costoso, non protetto da licenza, sempre disponibile sul mercato e che non richiede apparecchiature in pressione.

Il consumo elettrico per questa parte è dovuto esclusivamente alle pompe di ricircolo del solvente stesso: circa **0.06 kW/kg CO2 estratta**.





# Recupero CO<sub>2</sub>

**Back-End:** è l'impianto di compressione e liquefazione standard che prende la CO<sub>2</sub> al 99% in uscita dal front end. Qui i valori di riferimento che vengono utilizzati per le valutazioni sono **0.2 kW/kg CO<sub>2</sub> trattata all'aspirazione del compressore.**

Il consumo elettrico totale dell'impianto di estrazione/liquefazione CO<sub>2</sub> per le prime valutazioni è intorno a **0.32-0.35 kW/kg CO<sub>2</sub> liquefatta** a specifica alimentare.

Ogni progetto prevede la ricerca dell'ottimo tra:



*Impianto «Small-Scale» Nippon Gases*

La sezione di Back-End non è necessaria in caso di uso in loco della CO<sub>2</sub> (sintesi di biopolimeri, E-Fuels, stoccaggio sotterraneo).

# Roadmap Applicazioni

